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1.0 Purpose

1.1. This procedure controls the method of creating and updating safety and/or environmental related documents, i.e. manuals, processes, work instructions, and records in the ***organization*** Network system.

2.0 Responsibilities

- 2.1. EHS Department: overall responsibility for this procedure. Reviews and gives final approval on any changes to the *main EHS or other manual*.
- 2.2. Safety/Environment Representative: Responsible for review, approval, and incorporating the changes into the EHS Management System.

3.0 Definitions

- 3.1. EHSMS: Environment, Health, Safety Management System
- 3.2. SMS: Safety Management System
- 3.3. EMS: Environmental Management System
- 3.4. SR/ER: Safety/Environmental Representative *may not need if solely EHS responsibility*
- 3.5. *company acronyms*

4.0 Reference Documents

- 4.1. Manuals
 - 4.1.1. *doc #*: EHS Manual (EHS Scope)
- 4.2. Form:
 - 4.2.1. *doc #*: EHS Document Register

5.0 Procedure

5.1. New Documents and Document Updates

- 5.1.1. *Dictate who is allowed to create, update, or implement documentation involving the MS*
- 5.1.2. *How can employees outside MS submit or propose docs?* *who is responsible for approving these docs?*
- 5.1.3. The SR/ER/EHS releases new and revised documents, updates *doc # Document Register Log*, and replace all *hard or other copies via the various distribution or usage at company* of documents in use. This includes:
 - 5.1.3.1. Generating document number for new documents

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- 5.1.3.2. Listing associated *ISO 45001:2018 or 14001:2015 clauses* in the *EHS Document Register* entry
- 5.1.3.3. Saving original and PDF copies into *list out locations of stored docs, electronic and hard copies*.
- 5.1.3.4. Final document creation and updates shall only come from the EHS Department
- 5.1.3.5. *How often docs should be reviewed and updated and the reasoning for the update* "Documents shall be periodically reviewed and updated as needed"

5.2. Document Deletion, Recension, or Removal

- 5.2.1. Documents removed from use for any reason will be archived and removed from *doc #* EHS Document Register with all reference to the document replaced with note indicating it has been removed from the document register and document control.
- 5.2.2. Document numbers will be kept and not removed. *state how new document numbers are assigned* *"New documents shall use the empty document numbers in numerical order"*.

5.3. External Documents

- 5.3.1. External documents shall be maintained within the ***EHS file system*** based on the type of document it is.
- 5.3.2. Updates to the document should be maintained based on the importance of the document to the EHSMS/SMS/EMS.
- 5.3.3. External documents should not be altered to ensure the external nature of the document can always be identified.
 - 5.3.3.1. If external documents are to be adopted into the EHSMS/SMS/EMS, they should be recreated to conform to doc control procedures stated in Section 5.1 and *organization* design.

5.4. Safety Record Keeping

- 5.4.1. *identify types of records, where records come from, how they are created* "Safety and environmental records are identified in various Procedures, Work Instructions, and regulatory requirements which are created when executed."
- 5.4.2. Safety and Environment records are stored:
 - 5.4.2.1. *storage location of electronic records* "*Electronically in the applicable folder* on the *drive location*"

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- *5.4.2.2.* *storage location of hardcopy records* *"Hardcopies are scanned into PDF file format and then stored electronically."*
- 5.4.3. *How long safety records will be maintained. Minimum time. Reasons for storing them longer* "Safety and environmental records will be maintained for a minimum of **one year**, or longer if determined necessary by regulatory requirements or executive management."
- 5.4.4. *How long environmental records will be maintained. Minimum time. Reasons for storing them longer* *"Environmental regulatory reports, permits, plans, etc will be kept in accordance with the applicable local/state/federal regulatory requirements."*